



SINTESI TUBI IN ACCIAIO SENZA SALDATURA E SALDATI



TUBI GAS PER IMPIANTI IDROTERMOSANITARI

- Neri, senza saldatura e saldati, EN 10255 (ex UNI 8863)
- Zincati, senza saldatura e saldati, EN 10255 (ex UNI 8863)
- Verniciati, senza saldatura e saldati, EN 10255 (ex UNI 8863)
- Rivestiti polietilene, senza saldatura e saldati, EN 10255 (ex UNI 8863)

TUBI LISCI COMMERCIALI

- Neri, senza saldatura, EN 10216-1 (ex UNI 7287)
- Verniciati, senza saldatura, EN 10216-1 (ex UNI 7287)
- Neri, saldati, EN 10217-1 (ex UNI 7288)
- Verniciati, saldati, EN 10217-1 (ex UNI 7288)

TUBI PER CONDOTTE ACQUA

- Neri, senza saldatura e saldati, EN 10224 (ex UNI 6363)
- Rivestiti pe/epoxi, senza saldatura e saldati, EN 10224 (ex UNI 6363)
- Rivestiti bitume/primer, senza saldatura e saldati, EN 10224 (ex UNI 6363)

TUBI PER IMPIEGHI PETROLCHIMICI - TERMICI

- Neri, senza saldatura e saldati, ASTM A 53
- Neri, senza saldatura e saldati, API 5L
- Neri, senza saldatura e saldati, ASTM A 333
- Neri, senza saldatura, ASTM A 106 (per alte temperature)
- Neri, senza saldatura, EN 10216-2 (ex 35.8 - UNI 5462) (Per fluidi ad alta temperatura)

TUBI PORTACAVI - CONDUITS

- Zincati, senza saldatura e saldati, UNI 7683

TUBI PER IMPIEGHI GENERICI

- Neri, senza saldatura, UNI 663 - 7287
- Neri, saldati, UNI 7091 - 7288

TUBI PER CONDOTTE METANO

- Neri, senza saldatura e saldati, EN 10208-1 (ex UNI 8488)
- Rivestiti pe, senza saldatura e saldati, EN 10208-1 (ex UNI 8488)
- Rivestiti bitume, senza saldatura e saldati, EN 10208-1 (ex UNI 8488)

TUBI PER IMPIEGHI MECCANICI

- Neri, senza saldatura, EN 10297-1

TUBI GAS EN 10255 SALDATI / SENZA SALDATURA

SERIE LEGGERA (L)

DIAMETRO ESTERNO					SPESSORE	LISCI kg/m		FILETTATI V.M. kg/m	
DN	POLLICI	mm				mm	NERI	ZINCATI	NERI
		standard (mm)	MIN (mm)	MAX (mm)					
10	3/8	17,2	16,7	17,4	2	0,74	0,79	0,74	0,79
15	1/2	21,3	21,0	21,7	2,3	1,08	1,14	1,09	1,15
20	3/4	26,9	26,4	27,1	2,3	1,39	1,47	1,40	1,48
25	1	33,7	33,2	34,0	2,9	2,20	2,31	2,22	2,33
32	1.1/4	42,4	41,9	42,7	2,9	2,82	2,95	2,85	2,98
40	1.1/2	48,3	47,8	48,6	2,9	3,24	3,39	3,28	3,43
50	2	60,3	59,6	60,7	3,2	4,49	4,68	4,56	4,75
65	2.1/2	76,1	75,2	76,3	3,2	5,73	5,98	5,85	6,10
80	3	88,9	87,9	89,4	3,6	7,55	7,92	7,72	8,09
100	4	114,3	113,0	114,9	4,0	10,80	11,28	11,10	11,58

SERIE MEDIA (M)

DIAMETRO ESTERNO					SPESSORE	LISCI kg/m		FILETTATI V.M. kg/m	
DN	POLLICI	mm				mm	NERI	ZINCATI	NERI
		standard (mm)	MIN (mm)	MAX (mm)					
10	3/8	17,2	16,7	17,5	2,3	0,83	0,88	0,84	0,89
15	1/2	21,3	21,0	21,8	2,6	1,21	1,27	1,22	1,28
20	3/4	26,9	26,5	27,3	2,6	1,56	1,64	1,57	1,65
25	1	33,7	33,3	34,2	3,2	2,41	2,51	2,43	2,53
32	1.1/4	42,4	42,0	42,9	3,2	3,10	3,23	3,13	3,26
40	1.1/2	48,3	47,9	48,8	3,2	3,56	3,71	3,60	3,75
50	2	60,3	59,7	60,8	3,6	5,03	5,22	5,10	5,29
65	2.1/2	76,1	75,3	76,6	3,6	6,42	6,67	6,54	6,79
80	3	88,9	88,0	89,5	4	8,36	8,73	8,53	8,90
100	4	114,3	113,1	115,0	4,5	12,20	12,68	12,50	12,98
125	5	139,7	138,5	140,8	5	16,60	17,21	17,10	17,65
150	6	165,1	163,9	166,5	5	19,80	20,52	20,40	21,12

SERIE PESANTE (P)

DIAMETRO ESTERNO					SPESSORE	LISCI kg/m		FILETTATI V.M. kg/m	
DN	POLLICI	mm				mm	NERI	ZINCATI	NERI
		standard (mm)	MIN (mm)	MAX (mm)					
10	3/8	17,2	16,7	17,5	2,9	1,02	-	1,03	-
15	1/2	21,3	21,0	21,8	3,2	1,44	1,50	1,45	1,51
20	3/4	26,9	26,5	27,3	3,2	1,87	1,95	1,88	1,96
25	1	33,7	33,3	34,2	4	2,93	3,03	2,95	3,05
32	1.1/4	42,4	42,0	42,9	4	3,79	3,92	3,82	3,95
40	1.1/2	48,3	47,9	48,8	4	4,37	4,52	4,41	4,56
50	2	60,3	59,7	60,8	4,5	6,19	6,38	6,26	6,45
65	2.1/2	76,1	75,3	76,6	4,5	7,93	8,18	8,05	8,29
80	3	88,9	88,0	89,5	5	10,30	10,67	10,50	10,87
100	4	114,3	113,1	115,0	5,4	14,50	14,98	14,80	15,28
125	5	139,7	138,5	140,8	5,4	17,90	18,51	18,40	19,01
150	6	165,1	163,9	166,5	5,4	21,30	22,02	21,90	22,62

TUBI LISCI COMMERCIALI EN 10216-1 - SENZA SALDATURA

DIAMETRO ESTERNO	SPESSORE	PESO
mm	mm	kg/m
10,2	1,6	0,339
13,5	1,8	0,519
17,2	1,8	0,684
21,3	2,0	0,952
26,9	2,0	1,23
30	2,3	1,59
33,7	2,3	1,78
38	2,6	2,29
42,4	2,6	2,55
44,5	2,6	2,70
48,3	2,6	2,93
54	2,6	3,32
60,3	2,9	4,11
70	2,9	4,83
76,1	2,9	5,24
88,9	3,2	6,76
101,6	3,6	8,70
108	3,6	9,27
114,3	3,6	9,83
133	4,0	12,80
139,7	4,0	13,40
159	4,5	17,10
168,3	4,5	18,20
193,7	5,4	25,00
219,1	6,3	33,10
244,5	6,3	37,00
273	6,3	41,40
323,9	8,0	62,10
355,6	8,0	68,60
368	8,0	70,80
406,4	8,8	86,30
457	10,0	110,00
508	11,0	135,00
558,8	12,5	168,00
610	12,5	184,00

TUBI PER CONDOTTE ACQUA EN 10224 (ex UNI 6363)

DIAMETRO ESTERNO		SALDATI			ACCIAIO	
DN	mm	spessore mm	peso kg/m	P.P. bar		
40	48,3	2,6	2,93	152	L 235	
50	60,3	2,9	4,11	136		
65	76,1	2,9	5,24	107		
80	88,9	2,9	6,15	92		
100	114,3	3,2	8,77	79		
125	139,7	3,6	12,10	73		
150	168,3	4	16,20	67		
200	219,1	5	26,40	64		
250	273	5,6	36,90	63		L 275
300	323,9	5,9	46,30	56		
350	355,6	6,3	54,30	54		
400	406,4	6,3	62,20	47		
450	457,2	6,3	70,00	42		
500	508	6,3	77,90	38		

DIAMETRO ESTERNO		SENZA SALDATURA			ACCIAIO	
DN	mm	spessore mm	peso kg/m	P.P. bar		
40	48,3	2,60	2,93	152	L 235	
50	60,3	2,90	4,11	136		
65	76,1	2,90	5,24	107		
80	88,9	3,20	6,76	102		
100	114,3	4,00	10,90	99		
125	139,7	4,50	15,00	91		
150	168,3	4,50	18,20	75		
200	219,1	6,30	33,10	64		
250	273	6,30	41,40	71		L 275
300	323,9	7,10	55,50	67		
350	355,6	8,00	61,00	61		
400	406,4	8,00	78,60	60		
450	457,2	8,00	88,60	54		
500	508	8,80	108,00	53		

TUBI PER ALTE TEMPERATURE ASTM A 106

NPS	Diametro esterno (mm)	Spessore (mm)	Massa (kg/m)	Identificazione (Standard STD) (Extra Strong XS) (Double extra Strong XXS)	Schedula N°
1/8	10,300	1,240	0,280		10
1/8	10,300	1,450	0,320		30
1/8	10,300	1,730	0,370	STD	40
1/8	10,300	2,410	0,470	XS	80
1/4	13,700	1,650	0,490		10
1/4	13,700	1,850	0,540		30
1/4	13,700	2,240	0,630	STD	40
1/4	13,700	3,020	0,800	XS	80
3/8	17,100	1,650	0,630		10
3/8	17,100	1,850	0,700		30
3/8	17,100	2,310	0,840		40
3/8	17,100	3,200	1,100	XS	80
1/2	21,300	1,650	0,800		5
1/2	21,300	2,110	1,000		10
1/2	21,300	2,410	1,120		30
1/2	21,300	2,770	1,270	STD	40
1/2	21,300	3,730	1,620	XS	80
1/2	21,300	4,780	1,950		160
1/2	21,300	7,470	2,550	XXS	
3/4	26,700	1,650	1,030		5
3/4	26,700	2,110	1,280		10
3/4	26,700	2,410	1,440		30
3/4	26,700	2,870	1,690	STD	40
3/4	26,700	3,910	2,200	XS	80
3/4	26,700	5,560	2,900		160
3/4	26,700	7,820	3,640	XXS	
1	33,400	1,650	1,290		5
1	33,400	2,770	2,090		10
1	33,400	2,900	2,180		30
1	33,400	3,380	2,500	STD	40
1	33,400	4,550	3,240	XS	80
1	33,400	6,350	4,240		160
1	33,400	9,090	5,450	XXS	
1.1/4	42,200	1,650	1,650		5
1.1/4	42,200	2,770	2,690		10
1.1/4	42,200	2,970	2,870		30
1.1/4	42,200	3,560	3,390	STD	40
1.1/4	42,200	4,850	4,470	XS	80
1.1/4	42,200	6,350	5,610		160
1.1/4	42,200	9,700	7,770	XXS	
1.1/2	48,300	1,650	1,900		5
1.1/2	48,300	2,770	3,110		10
1.1/2	48,300	3,180	3,530		30
1.1/2	48,300	3,680	4,050	STD	40
1.1/2	48,300	5,080	5,410	XS	80

TUBI PER ALTE TEMPERATURE ASTM A 106

NPS	Diametro esterno (mm)	Spessore (mm)	Massa (kg/m)	Identificazione (Standard STD) (Extra Strong XS) (Double extra Strong XXS)	Schedula N°
1.1/2	48,300	7,140	7,250		160
1.1/2	48,300	10,150	9,550	XXS	
2	60,300	1,650	2,390		5
2	60,300	2,110	3,030		
2	60,300	2,770	3,930		10
2	60,300	3,180	4,480		30
2	60,300	3,580	5,010		
2	60,300	3,910	5,440	STD	40
2	60,300	4,370	6,030		
2	60,300	4,780	6,540		
2	60,300	5,540	7,480	XS	80
2	60,300	6,350	8,450		
2	60,300	7,140	9,360		
2	60,300	8,740	11,110		160
2	60,300	11,070	13,440	XXS	
2.1/2	73,000	2,110	3,690		5
2.1/2	73,000	2,770	4,800		
2.1/2	73,000	3,050	5,260		10
2.1/2	73,000	3,180	5,480		
2.1/2	73,000	3,580	6,130		
2.1/2	73,000	3,960	6,740		
2.1/2	73,000	4,370	7,400		
2.1/2	73,000	4,780	8,040		30
2.1/2	73,000	5,160	8,630	STD	40
2.1/2	73,000	5,490	9,140		
2.1/2	73,000	6,350	10,440		
2.1/2	73,000	7,010	11,410	XS	80
2.1/2	73,000	9,530	14,920		160
2.1/2	73,000	14,020	20,390	XXS	
3	88,900	2,110	4,520		5
3	88,900	2,770	5,880		
3	88,900	3,050	6,460		10
3	88,900	3,180	6,720		
3	88,900	3,580	7,530		
3	88,900	3,960	8,300		
3	88,900	4,370	9,110		
3	88,900	4,780	9,920		30
3	88,900	5,490	11,290	STD	40
3	88,900	6,350	12,930		
3	88,900	7,140	14,400		
3	88,900	7,620	15,270	XS	80
3	88,900	11,130	21,350		160
3	88,900	15,240	27,680	XXS	
3.1/2	101,600	2,110	5,180		5
3.1/2	101,600	2,770	6,750		
3.1/2	101,600	3,050	7,410		10
3.1/2	101,600	3,180	7,720		
3.1/2	101,600	3,580	8,650		
3.1/2	101,600	3,960	9,540		

TUBI PER ALTE TEMPERATURE ASTM A 106

NPS	Diametro esterno (mm)	Spessore (mm)	Massa (kg/m)	Identificazione (Standard STD) (Extra Strong XS) (Double extra Strong XXS)	Schedula N°
3.1/2	101,600	4,370	10,480		
3.1/2	101,600	4,780	11,410		30
3.1/2	101,600	5,740	13,570	STD	40
3.1/2	101,600	6,350	14,920		
3.1/2	101,600	7,140	16,630	XS	
3.1/2	101,600	8,080	18,640		80
4	114,300	2,110	5,840		5
4	114,300	2,770	7,620		
4	114,300	3,050	8,370		10
4	114,300	3,180	8,710		
4	114,300	3,580	9,780		
4	114,300	3,960	10,780		
4	114,300	4,370	11,850		
4	114,300	4,780	12,910		30
4	114,300	5,160	13,890		
4	114,300	5,560	14,910		
4	114,300	6,020	16,080	STD	40
4	114,300	6,350	16,910		
4	114,300	7,140	18,870		
4	114,300	7,920	20,780		
4	114,300	8,560	22,320	XS	80
4	114,300	11,130	28,320		120
4	114,300	13,490	33,540		160
4	114,300	17,120	41,030	XXS	
5	141,300	2,110	7,240		
5	141,300	2,770	9,460		5
5	141,300	3,180	10,830		
5	141,300	3,400	11,560		10
5	141,300	3,960	13,410		
5	141,300	4,780	16,090		
5	141,300	5,560	18,610		
5	141,300	6,550	21,770	STD	40
5	141,300	7,140	23,620		
5	141,300	7,920	26,050		
5	141,300	8,740	28,570		
5	141,300	9,530	30,970	XS	80
5	141,300	12,700	40,280		120
5	141,300	15,880	49,120		160
5	141,300	19,050	57,430	XXS	
6	168,300	2,110	8,650		
6	168,300	2,770	11,310		5
6	168,300	3,180	12,950		
6	168,300	3,400	13,830		10
6	168,300	3,580	14,540		
6	168,300	3,960	16,050		
6	168,300	4,370	17,670		
6	168,300	4,780	19,280		
6	168,300	5,160	20,760		
6	168,300	5,560	22,310		

TUBI PER ALTE TEMPERATURE ASTM A 106

NPS	Diametro esterno (mm)	Spessore (mm)	Massa (kg/m)	Identificazione (Standard STD) (Extra Strong XS) (Double extra Strong XXS)	Schedula N°
6	168,300	6,350	25,360		
6	168,300	7,110	28,260	STD	40
6	168,300	7,920	31,330		
6	168,300	8,740	34,390		
6	168,300	9,530	37,310		
6	168,300	10,970	42,560	XS	80
6	168,300	12,700	48,730		
6	168,300	14,270	54,210		120
6	168,300	15,880	59,690		
6	168,300	18,260	67,570		160
6	168,300	19,050	70,120		
6	168,300	21,950	79,220	XXS	
6	168,300	22,230	80,080		
8	219,100	2,770	14,780		5
8	219,100	3,180	16,930		
8	219,100	3,760	19,970		10
8	219,100	3,960	21,010		
8	219,100	4,780	25,260		
8	219,100	5,160	27,220		
8	219,100	5,560	29,280		
8	219,100	6,350	33,320		20
8	219,100	7,040	36,820		30
8	219,100	7,920	41,250		
8	219,100	8,180	42,550	STD	40
8	219,100	8,740	45,340		
8	219,100	9,530	49,250		
8	219,100	10,310	53,090		60
8	219,100	11,130	57,080		
8	219,100	12,700	64,640	XS	80
8	219,100	14,270	72,080		
8	219,100	15,090	75,920		100
8	219,100	15,880	79,590		
8	219,100	18,260	90,440		120
8	219,100	19,050	93,980		
8	219,100	20,620	100,930		140
8	219,100	22,230	107,930	XXS	
8	219,100	23,010	111,270		160
8	219,100	25,400	121,330		
10	273,000	3,400	22,610		5
10	273,000	3,960	26,270		
10	273,000	4,190	27,780		10
10	273,000	4,780	31,620		
10	273,000	5,160	34,080		
10	273,000	5,560	36,670		
10	273,000	6,350	41,760		20
10	273,000	7,090	46,490		
10	273,000	7,800	51,010		30
10	273,000	8,740	56,960		
10	273,000	9,270	60,290	STD	40

TUBI PER ALTE TEMPERATURE ASTM A 106

NPS	Diametro esterno (mm)	Spessore (mm)	Massa (kg/m)	Identificazione (Standard STD) (Extra Strong XS) (Double extra Strong XXS)	Schedula N°
10	273,000	11,130	71,880		
10	273,000	12,700	81,530	XS	60
10	273,000	14,270	91,050		
10	273,000	15,090	95,980		80
10	273,000	15,880	100,690		
10	273,000	18,260	114,710		100
10	273,000	20,620	128,340		
10	273,000	21,440	133,010		120
10	273,000	22,230	137,480		
10	273,000	23,830	146,430		
10	273,000	25,400	155,100	XXS	140
10	273,000	28,580	172,270		160
10	273,000	31,750	188,900		
12	323,800	3,960	31,240		5
12	323,800	4,370	34,430		
12	323,800	4,570	35,980		10
12	323,800	4,780	37,610		
12	323,800	5,160	40,550		
12	323,800	5,560	43,640		
12	323,800	6,350	49,710		20
12	323,800	7,140	55,760		
12	323,800	7,920	61,700		
12	323,800	8,380	65,190		30
12	323,800	8,740	67,910		
12	323,800	9,530	73,860	STD	
12	323,800	10,310	79,710		40
12	323,800	11,130	85,820		
12	323,800	12,700	97,440	XS	
12	323,800	14,270	108,930		60
12	323,800	15,880	120,590		
12	323,800	17,480	132,050		80
12	323,800	19,050	143,170		
12	323,800	20,620	154,170		
12	323,800	21,440	159,870		100
12	323,800	22,230	165,330		
12	323,800	23,830	176,290		
12	323,800	25,400	186,920	XXS	120
12	323,800	26,970	197,430		
12	323,800	28,580	208,080		140
12	323,800	31,750	228,680		
12	323,800	33,320	238,690		160
14	355,600	3,960	34,340		5
14	355,600	4,780	41,360		
14	355,600	5,160	44,590		
14	355,600	5,330	46,040		
14	355,600	5,560	48,000		
14	355,600	6,350	54,690		10
14	355,600	7,140	61,360		
14	355,600	7,920	67,910		20

TUBI PER ALTE TEMPERATURE ASTM A 106

NPS	Diametro esterno (mm)	Spessore (mm)	Massa (kg/m)	Identificazione (Standard STD) (Extra Strong XS) (Double extra Strong XXS)	Schedula N°
14	355,600	8,740	74,760		
14	355,600	9,530	81,330	STD	30
14	355,600	10,310	87,790		
14	355,600	11,130	94,550		40
14	355,600	11,910	100,950		
14	355,600	12,700	107,400	XS	
14	355,600	14,270	120,120		
14	355,600	15,090	126,720		60
14	355,600	15,880	133,040		
14	355,600	17,480	145,760		
14	355,600	19,050	158,110		80
14	355,600	20,620	170,340		
14	355,600	22,230	182,760		
14	355,600	23,830	194,980		100
14	355,600	25,400	206,840		
14	355,600	26,970	218,580		
14	355,600	27,790	224,660		120
14	355,600	28,580	230,490		
14	355,600	31,750	253,580		140
14	355,600	35,710	281,720		160
14	355,600	50,800	381,850		
14	355,600	53,980	401,520		
14	355,600	55,880	413,040		
14	355,600	63,500	457,430		
16	406,400	4,190	41,560		5
16	406,400	4,780	47,340		
16	406,400	5,160	51,060		
16	406,400	5,560	54,960		
16	406,400	6,350	62,650		10
16	406,400	7,140	70,300		
16	406,400	7,920	77,830		20
16	406,400	8,740	85,710		
16	406,400	9,530	93,270	STD	30
16	406,400	10,310	100,710		
16	406,400	11,130	108,490		
16	406,400	11,910	115,870		
16	406,400	12,700	123,310	XS	40
16	406,400	14,270	138,000		
16	406,400	15,880	152,940		
16	406,400	16,660	160,130		60
16	406,400	17,480	167,660		
16	406,400	19,050	181,980		
16	406,400	20,620	196,180		
16	406,400	21,440	203,540		80
16	406,400	22,230	210,610		
16	406,400	23,830	224,830		
16	406,400	25,400	238,660		
16	406,400	26,190	245,570		100
16	406,400	26,970	252,370		

TUBI PER ALTE TEMPERATURE ASTM A 106

NPS	Diametro esterno (mm)	Spessore (mm)	Massa (kg/m)	Identificazione (Standard STD) (Extra Strong XS) (Double extra Strong XXS)	Schedula N°
16	406,400	28,580	266,300		
16	406,400	30,180	280,010		
16	406,400	30,960	286,660		120
16	406,400	31,750	293,350		
16	406,400	36,530	333,210		140
16	406,400	40,490	365,380		160
18	457,000	4,190	46,790		5
18	457,000	4,780	53,310		
18	457,000	5,560	61,900		
18	457,000	6,350	70,570		10
18	457,000	7,140	79,210		
18	457,000	7,920	87,710		20
18	457,000	8,740	96,620		
18	457,000	9,530	105,170	STD	
18	457,000	10,310	113,580		
18	457,000	11,130	122,380		30
18	457,000	11,910	130,730		
18	457,000	12,700	139,160	XS	
18	457,000	14,270	155,810		40
18	457,000	15,880	172,750		
18	457,000	17,480	189,470		
18	457,000	19,050	205,750		60
18	457,000	20,620	221,910		
18	457,000	22,230	238,350		
18	457,000	23,830	254,570		80
18	457,000	25,400	270,360		
18	457,000	26,970	286,020		
18	457,000	28,580	301,960		
18	457,000	29,360	309,640		100
18	457,000	30,180	317,680		
18	457,000	31,750	332,970		
18	457,000	34,930	363,580		120
18	457,000	39,670	408,280		140
18	457,000	45,240	459,390		160

ALTRE TUBAZIONI A RICHIESTA

GB Project

GBSERVICE di Sarno M. A.

Agente di Zona

Distributore